

Weber Automotive, Inc.

Complete Import and Domestic Auto Care

Estimate

Bill To Weber Power Products LLC
23779 Lorain Rd.
North Olmsted, OH 44070
USA

Phone (440) 327-7702
Business Fax

Invoice Date Mar 26 2015
Appointment Mar 26 2015 3:31 pm
Promised Mar 27 2015 11:31 am

PO # N/A
Work Order # 0000004643
Invoice # N/A
Svc Advisor Not Assigned
Technician Not Assigned

Services Requested

Short Block - Stage I Build

Degrease Block				\$77.00
Bottom Tap Buick V6 Main Stud/bolt Holes				\$29.00
Countersink Buick V6 Rear Main For Studs				\$29.00
Install/fit Billet Caps On Buick V6				\$127.00
Bore Two Center Billet Caps & Align Hone Mains				\$399.95
ARP1235401 - Turbo Buick Main Stud Kit	1.00	Units	\$67.92 / Unit	\$67.92
PGEB41V6C - Buick V6 Billet Steel Center Main Caps	1.00	Units	\$197.07 / Unit	\$197.07
Square Deck Block To Height				\$225.00
Bore/hone Six Cylinder Block With Torque Plates				\$275.00
Wash Block For Assembly				\$44.00
Remove And Replace Cam Bearings				\$47.00
DURBP13 - 3.8L Buick Cam Bearings	1.00	Units	\$34.60 / Unit	\$34.60
Remove And Replace Freeze Plugs				\$55.00
ELGEP137BR - Brass Freeze Plugs	1.00	Units	\$14.95 / Unit	\$14.95
Disassemble Pistons From Rods				\$22.00
Degrease Connecting Rods				\$27.00
Recondition Connecting Rod Set Big End				\$165.00
Assemble Pistons To Rods				\$55.00
Diamond 3.400 Stroke Pistons	1.00	Units	\$617.47 / Unit	\$617.47
File Fit Moly Rings				\$72.00
Total Seal Moly Rings	1.00	Units	\$126.10 / Unit	\$126.10
Degrease Crankshaft				\$28.00
Grind/polish V6 Crankshaft				\$132.00
Clevite P Rod Bearings	1.00	Units	\$36.72 / Unit	\$36.72
Clevite P Main Bearings	1.00	Units	\$45.05 / Unit	\$45.05
Balance V6 Rotating Assembly				\$285.00
Assemble Performance Short Block				\$595.00
FELBS40613 - Buick V6 Rear Main Seal	1.00	Units	\$12.98 / Unit	\$12.98
Mask And Paint Engine				\$75.00
Low Gloss Black Paint	2.00	Units	\$10.20 / Unit	\$20.40
			Discount	(\$138.21)
			Sub	\$3,799.00

Total Labor	\$2,625.74
Total Parts	\$1,173.26
Total Before Taxes & Miscellaneous Charges	\$3,799.00
Totals	\$3,799.00

Estimate Comments

Please note that a 50% deposit is required on all engine builds, with the remainder due upon completion.

23779 Lorain Road, North Olmsted, Ohio 44070
(440) 734-1413, service@weberautomotive.com, www.weberautomotive.com

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