

# Weber Automotive, Inc.

Complete Import and Domestic Auto Care

## Estimate

Bill To Weber Power Products LLC  
23779 Lorain Rd.  
North Olmsted, OH 44070  
USA

Phone (440) 327-7702  
Business Fax

Invoice Date Apr 01 2015  
Appointment Apr 01 2015 12:47 pm  
Promised Apr 02 2015 5:47 am

PO # N/A  
Work Order # 0000004662  
Invoice # N/A  
Svc Advisor Not Assigned  
Technician Not Assigned

### Services Requested

#### Short Block - Stroker With Girdle

Degrease Block					\$77.00
Bottom Tap Buick V6 Main Stud/bolt Holes					\$29.00
Notch & Tube Buick V6 For Stroker					\$165.00
RJCGRDL231 - 3.8L 20 Bolt Girdle Kit	1.00	Units	\$483.75 / Unit		\$483.75
Machine Buick V6 For Girdle					\$330.00
Align Hone Mains With Girdle					\$275.00
Machine/Fit Oil Scraper To Block					\$40.00
Square Deck Block To Height					\$225.00
Bore/Hone Six Cylinder Block With Torque Plates					\$275.00
Wash Block for Assembly					\$44.00
Remove and Replace Cam Bearings					\$47.00
DURBP13T - Coated 3.8L Buick Cam Bearings	1.00	Units	\$49.95 / Unit		\$49.95
Remove and Replace Freeze Plugs					\$55.00
ELGEP137BR - Brass Freeze Plugs	1.00	Units	\$14.95 / Unit		\$14.95
Stroker Clearance Connecting Rods					\$112.50
MOLBH5960WMB6A - 4340 Forged Connecting Rods 5.960L x .940 Pin with 7/16 ARP 2000 Bolts	1.00	Units	\$525.93 / Unit		\$525.93
Assemble Pistons To Rods					\$55.00
Diamond Forged Stroker Pistons	1.00	Units	\$652.02 / Unit		\$652.02
File Fit Moly Rings					\$72.00
Total Seal Moly Rings	1.00	Units	\$126.10 / Unit		\$126.10
WRECSGN3625 - 3.625 Stroker 4340 Buick V6 Crankshaft	1.00	Units	\$799.99 / Unit		\$799.99
CT1CB1228P - Coated Rod Bearings - STD	1.00	Units	\$81.54 / Unit		\$81.54
CT1MS960P - Coated Main Bearings - STD	1.00	Units	\$105.36 / Unit		\$105.36
Balance V6 Rotating Assembly					\$285.00
Assemble Short Block With Girdle					\$695.00
FELBS40613 - Buick V6 Rear Main Seal	1.00	Units	\$12.98 / Unit		\$12.98
Mask and Paint Engine					\$75.00
Low Gloss Black Paint	2.00	Units	\$10.20 / Unit		\$20.40
			Discount		(\$84.47)
			Sub		\$5,645.00

Total Labor		\$2,772.03
Total Parts		\$2,872.97
Total Before Taxes & Miscellaneous Charges		\$5,645.00
Totals		\$5,645.00

### Estimate Comments

A 50% deposit is required on all engine builds. Crating and freight are additional.

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